INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT



We Protect Hoosiers and Our Environment.

Mitchell E. Daniels Jr. Governor

Thomas W. Easterly Commissioner

April 7, 2009

Northwest Regional Office 8380 Louisiana Street Merrillville, Indiana 46410 (219) 757-0265 Toll Free (888) 209-8892 Fax (219) 757-0267 www.idem.IN.gov

7002 0510 0002 5825 2892 VIA CERTIFIED MAIL

Mr. Robert H. Lange U. S. Steel, Gary Works 1 North Broadway Gary, IN 46402

RE:

Referral to USEPA, Region 5

U.S. Steel, Gary Works

Plant ID Number: 089-00121

Gary, Lake County

Dear Mr. Lange:

The Third (3rd) Ouarter 2008 Reports (July 1, 2008 through September 30, 2008) submitted by you on October 17, 2008, identified the following deviations:

- (1) Permit Condition D.2.4(e)(1): On July 02, 2008 the allowable visible emissions for coke oven offtake leaks (5%) was exceeded (6.7%) during compliance monitoring on No.2 Coke Battery.
- (2) Permit Condition D.2.4(a) and D.2.5(e): On July 16, 2008 the allowable visible emissions for coke oven door (10%) was exceeded (12.7%) during compliance monitoring on No.7 Coke Battery.
- (3) Permit Condition D.2.26 On July 25, 2008 You must be in compliance with the emissions limitations, work practice standards, and operation and maintenance requirements in this subpart at all times, except during periods of startup, shutdown and malfunction as defined by 63.2.
- (4) Permit Condition D.2.4(c)(2): On August 12, 2008 the allowable visible emissions for coke oven pushes (20% opacity) was exceeded (32.5%) during compliance monitoring on No. 2 Coke Battery.
- (5) Permit Condition D.2.4(e)(1): On August 27, 2008 the allowable visible emissions for coke oven offtake leaks (5%) was exceeded (7.3%) during compliance monitoring on No.2 Coke Battery.
- (6) Permit Condition D.2.4(e)(1): On September 02, 2008 the allowable visible emissions for coke oven offtake leaks (5%) was exceeded (6.8%) during compliance monitoring on No.2 Coke Battery.
- (7) Permit Condition D.2.4(e)(1): On September 04, 2008 the allowable visible emissions for coke oven offtake leaks (5%) was exceeded (5.6%) during compliance monitoring on No.2 Coke Battery.



Mr. Robert H. Lange U. S. Steel, Gary Works

Page 2

(8) Permit Condition D.2.4(e)(1): On September 05, 2008 the allowable visible emissions for coke oven offtake leaks (5%) was exceeded (5.6%) during compliance monitoring on No.2 Coke Battery.

The Fourth (4th) Quarter 2008 Reports (October 1, 2008 through December 31, 2008) submitted by you on January 22, 2009, identified the following deviations:

1. Permit Condition D.2.4(a) and D.2.5(e): On December 20, 2008 the allowable visible emissions for coke oven door (10%) was exceeded (12.0%) during compliance monitoring on No.5 Coke Battery.

This matter has been referred to USEPA, Region 5 for appropriate action. If formal action is initiated, you will be issued a notice of violation informing you of how to proceed in resolving this matter. Please direct any response to this letter and any questions to Dave Sampias at 219/757-0291.

Sincerely,

J. Robert Simmons

Deputy Director

Northwest Regional Office

JRS/dcs ACES No. 99092

cc: Office of Air Quality Enforcement Section

File

		III. CASE IN	FORMATIC	DN			
A.	Date of Inspection(s) or R	eview(s) Prompting This Referral:	2008 3rd ^t and 4 Quarter Reports		Planne	i Follow-ı	up Date(s): N/A
B.	Referral is the Result of a	Multi-Media Inspection:	Yes	X	No		
C.	Inspector or Program Con	tact Person (If different from person makin	ng this referral):				
D.	Impacted Area: Ambie	nt Air					
E.	Violation Classification (I)	(applicable) R.E.R.	SNC/HPV		Compla	int X	Non-Attainment Area
F.	G 16 17 14						
Γ.	DATE OF VIOLATION	not need to be completed for Hazardous Was <u>STATE / FEDERAL – IC, IAC, PERMIT</u>		TED		<u>VIOLA'</u>	TION DESCRIPTION
	July 02, 2008	Permit Condition D.2.4(e)(1): emissions for coke oven offtake (6.7%) No. 2 Coke Battery.				permitte	sible emissions shall be ad from more than five (5%) of observed battery
	July 16, 2008	Permit Condition D.2.4(a), D.2. emissions for coke oven door (1 No. 7 Coke Battery.				permitte	sible emissions shall be ed from more than ten (10%) of observed battery
	July 25, 2008	Permit Condition D.2.26 Nation Hazardous Air Pollutants (NI Pushing, Quenching and Battery CCCCC	ESHAP) for Col	ce O	vens;	emission standard mainten subpart periods malfunc	st be in compliance with the in limitations, work practice is, and operation and ance requirements in this at all times, except during of startup, shutdown, and tion as defined by 63.2
	August 12, 2008	Permit Condition D.2.4 (c) emissions for coke oven pushes (32.5%) during compliance m Battery.	(20% opacity) wa	s exce	eded	operatio percent consecu	ns during the pushing n shall not exceed twenty (20%) opacity. Six (6) tive readings shall be d to determine opacity.
	August 27, 2008	Permit Condition D.2.4(e)(1): emissions for coke oven offtake (7.3%) No. 2 Coke Battery.				permitte percent offtakes	
	September 02, 2008	Permit Condition D.2.4(e)(1): emissions for coke oven offtake (6.8%) No. 2 Coke Battery.				permitte	tible emissions shall be d from more than five (5%) of observed battery
	September 04, 2008	Permit Condition D.2.4(e)(1): emissions for coke oven offtake (5.6%) No. 2 Coke Battery.				permitte percent offtakes	
	September 05, 2008	Permit Condition D.2.4(e)(1): emissions for coke oven offtake (5.6%) No. 2 Coke Battery.				permitte	tible emissions shall be d from more than five (5%) of observed battery
	December 20, 2008	Permit Condition D.2.4(a), D.2. emissions for coke oven door (1 No. 7 Coke Battery.	5(e): the allowa 0%) was exceeded	ble vi ed (12	sible .7%)	permitte	tible emissions shall be d from more than ten (10%) of observed battery
G.		ne inspections, etc., that led up to or		covery	of the v	olation(s)):

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR QUALITY COMPLIANCE DATA SECTION

PART 70 OPERATING PERMIT QUARTERLY DEVIATION AND COMPLIANCE MONITORING REPORT

Source Name: U.S. Steel - Gary Works

Source Address: One North Broadway, Gary, Indiana 46402 Mailing Address: One North Broadway, Gary, Indiana 46402

Part 70 Permit No.: T089-7663-00121

Months: July 1 to September 30 Year: 2008

This report shall be submitted quarterly based on a calendar year. Any deviation from the requirements, the date(s) of each deviation, the probable cause of the deviation, and the response steps taken must be reported. A deviation required to be reported pursuant to an applicable requirement that exists independent of the permit, shall be reported according to the schedule stated in the applicable requirement and does not need to be included in this report. Additional pages may be attached if necessary. If no deviations occurred, please specify in the box marked "No deviations occurred this reporting period".	nt										
☐ NO DEVIATIONS OCCURRED THIS REPORTING PERIOD.											
☐ THE FOLLOWING DEVIATIONS OCCURRED THIS REPORTING PERIOD.											
Permit Requirement (specify permit condition #) D.2.4(e)(1) and D.2.5(c)											
Date of Deviation: 7/2/08 Duration of Deviation: Not applicable											
Number of Deviations: 1 Probable Cause of Deviation: 6 offtake leaks out of 90 observed 303 10 10 10											
Response Steps Taken: Patch and seal leaks on the leaking offtakes											
Permit Requirement (specify permit condition #) D.2.4(a) and D.2.5(e)											
Date of Deviation: 7/16/08 Duration of Deviation: Not applicable											
Number of Deviations: 1											
Number of Deviations: 1 Probable Cause of Deviation: 19 door leaks out of 150 observed **T Spring** 12.7 b											
Response Steps Taken: Seal leaks on the leaking doors											



	DATE	フ-2-0% IN	SPECTOR _	Swellow		SHIFT	<u> A.</u>	
	PLAN	T: CITIZENS GAS (Indiana	polis)	MITTAL (Burns Harbe	or)	US STEEL (Gary)	\boxtimes	. 3
		BATTERY NO.: 1	2 🔽	5 7	E 🔲	н 🔲		
Inspectio	n Times		Inspection	Data			Percent Leakage Cal-	culations
Start	Finish	# Ovens Out of Service =		PS Doors Leaking =	0	No. Door Lea		ent Leakage
2323	aaay	# Doors Not Observed =	<u>6</u>	CS Doors Leaking =		Door Inspect	1.00 % Leaka	
		Total # Doors Obs. =	94	Total Leaking Doors =	<u> </u>	.	MPLIANCE STATUS:	□и □оит
	***************************************	Total # Collector Main Leaks	s Observed =					*
		# Ovens Out of Service =		Total Leaking Lids =	0	No. Lid Leak No. Lids Observ		cent Leakage
	·	# Lids Not Observed =	80			Lid Incorpt	% Leaka	-
<u> 2005</u>	<u> </u>	# Lids Observed =	180	•			ion Limit% for 3 MPLIANCE STATUS:	IN OUT
		# Ovens Out of Service =	<u> </u>	Total Leaking Offtake	s =6	No. Offtake I No. Offtakes Ol	Leaks x 100 = Pe	ercent Leakage
-		# Offtakes Not Observed =	10				<u> 6.67</u> % Leaka	ge
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		2. 9.0 / 10					lay rolling average)	
3344	2346	3. 8.0 / 12		6/				
		4. 9.5 / 14			_			
		5. <u>9.5</u> / 16				PRELIM. COI	MPLIANCE STATUS:	□IN □OUT



TOPSIDE INSPECTION (LIDS & OFFTAKES)

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0,3337

DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

OFFICE OF AIR MANAGEMENT NORTHWEST OFFICE

COKE OVEN DOOR EMISSIONS EVALUATION

Battery Number

	Gary, I Lake C		Y WORKS	Sky	ector's No Condition bient Tem	n:		
		Push Si Coke Si	de Traverse S de Traverse Si	an Time	Stop Time /	12)-		
Oven No.	Push Side	Coke Side	Oven No.	Push Side	Coke Side	Oven No.	Push Side	Cok Side
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2			27	1		53		
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6			31			57		
7			32	<u> </u>		58		
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			42			68		
17			43			69		
18			44	· · · · · · · · · · · · · · · · · · ·		70		
19			45		-	71	<u> </u>	
20	//		46		100	72		
21	V/		47		· · ·	73	/	
22	· /		48			74		
23		1201	49	V		75		
24		*	50			76	13	
25	1	V-	51	7	1	77	R	

Compliance Status: IN XOUT

No. Doors Observed X 100 = Percent Leakage

- X 100 = 22.2% Leakage

JRS 12/14/93

Number of Doors Not Observed: 4

Ovens Out of Service:

US Steel-Gary Works Gary, Indiana

Permit Reviewer: Gail McGarrity

Permit Requirement (specify permit condition #) D.2.26

Date of Deviation: 7/25/08 Duration of Deviation: Not applicable

Number of Deviations: 1

Probable Cause of Deviation: No. 7 Coke Battery shutdown was on July 18, 2008 due to a scheduled waste heat stack canal repair. The ovens were charged and collector mains pressured with steam and nitrogen. The purge medium burned away the carbon buildup and the cracks and joints in the oven chambers were opened resulting in raw coke oven gas to penetrate the heating flues after recharging.

Response Steps Taken: Adjusted draft setting and air to gas ratio for normal operations, inspected oven walls and floors for spraying, ceramic welding, and dry gunning.

Permit Requirement (specify permit condition #) D.2.4(c)(2)

Date of Deviation: 8/12/08 Duration of Deviation: Not applicable

Number of Deviations: 1

Probable Cause of **Deviation:** The deterioration of the walls and flues due to ram forces exerted on the walls over time along with water running down onto the first through third flues for 41 and 42 which led to low temperatures on the fourth control flue.

Response Steps Taken: Inspected flues for 41 and 42 oven walls, gas channels and waste heat elbows. Repaired the leaking water pipe and swab 41 and 42 pusher side and coke side guns.

Permit Requirement (specify permit condition #) D.2.4(e)(1) and D.2.5(c)

Date of Deviation: 8/27/08 Duration of Deviation: Not applicable

Number of Deviations: 1

Probable Cause of Deviation: 7 offtake leaks out of 96 observed

Response Steps Taken: Patch and seal leaks on the leaking offtakes

Permit Requirement (specify permit condition #) D.2.4(e)(1) and D.2.5(c)

Date of Deviation: 9/2/08 Duration of Deviation: Not applicable

Number of Deviations: 1

Probable Cause of Deviation: 6 offtake leaks out of 88 observed

Bobserved #25 are 1 303 Ampune 1 1 303 Ampune 1

Response Steps Taken: Patch and seal leaks on the leaking offtakes

Pushing Observations



Battery No.

Start Time

7530

Date <u>08/12/08</u>

Observer <u>50N Simpson</u>

1046 Finish Time

	7	Door	T	Push	Time	Trav	el Time	Door	Duration			ush	************			ravel	•
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Oven No. Of Door Removed Exceeding 20% Opacity Before Push		-
Passed (Extended) Oven Nos.:	Temperature	79
Passed (Out of Service) Oven Nos:	Wind Speed	
Passed (Green) Oven Nos.:	Wind Direction	A JE
Other Comments:	Humidity	90%

Gas Cleaner



9119 Baghouse Door Machine: Eas

West



U.S. Steel Gary Works Method 9 Criteria Determination Pushing Observations

Date: 0 4/12/08	Battery No.: $\binom{2}{2}$ 5 7
Observer Name: Jon Sim	2000
Time Begin: O839	· · · · · · · · · · · · · · · · · · ·
Time End: 10 46	.] /
	Source
Overcast	7"
No sun visible for Push on Oven Nos.	
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W 3	11730
19 10	70
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8/7	7/3
	Observer

Signature:

Jon Dingson



	DATE	<u> 多~ みつ~ </u>	Swallow	SHIFT <u>B</u>
	PLAN	NT: CITIZENS GAS (Indianapolis)	MITTAL (Burns Harbor)	US STEEL (Gary)
		BATTERY NO.: 1 2 1	5 7 E	н
Inspectio	n Times	Inspectio	on Data	Percent Leakage Calculations
Start	Finish	# Ovens Out of Service =	PS Doors Leaking =	No. Door Leaks x 100 = Percent Leakage
1109	1115	# Doors Not Observed = 10	CS Doors Leaking = 1	% Leakage Door Inspection Limit% for 30 day rolling average
		Total # Doors Obs. = 90	Total Leaking Doors = ਪ	PRELIM. COMPLIANCE STATUS: INOUT
		Total # Collector Main Leaks Observed =		
		# Ovens Out of Service = 7	Total Leaking Lids =	No. Lid Leaks No. Lids Observed x 100 = Percent Leakage
		# Lids Not Observed = \$		% Leakage
1135	1127	# Lids Observed =		Lid Inspection Limit% for 30 day rolling average PRELIM. COMPLIANCE STATUS: IN OUT
		# Ovens Out of Service = 7	Total Leaking Offtakes =	No. Offtake Leaks x 100 = Percent Leakage No. Offtakes Observed
-		# Offtakes Not Observed = 4		7,29 % Leakage
27.164		# Official Observed - C)		Offtake Inspection Limit% for 30 day rolling average
1119	1124	# Offtakes Observed = 96		PRELIM. COMPLIANCE STATUS: IN OUT
		Seconds Per Charge / Oven No.	Total Seconds for	Charging Inspection
		1. 11.0 / 40	Five Charges = 3 113	Limit = 60 Second for five charges
		2. 11,0 / 48		(Log for 30 day rolling average)
1137	1978	3. 11.0 / 44	6/	
		4. 11.5 / 46		
		s. 10.0 / 44		PRELIM. COMPLIANCE STATUS: IN OUT



PLANT: CITIZENS GAS (Indianapolis)		TOPSIDE INSPECTION (LIDS & OFFTAKES) DATE 5-27-5 INSPECTOR ALICO TO THE PROPERTY OF THE PROPE																		
PLANT: CITIZENS GAS (Indianapolis)		DAT	É <u></u>	CITIZENS GAS (Indianapolis) MITTAL (Burns Harbor) US STEEL (Gary)																
OFFTAKES													агьо	r) 🔲	US STE	EL (Gary)) :	X		
Oven Push Coke 1 2 3 4 5 No. Side Side 1 2 3 4 5 No			BATTE	RY N	Ю.:	1		2 1	5			7[E	H					
No. Side Side 1 2 3 4 5 No. Side Side 1 2 3 3 Side Side 1 2 3 Side Side 1 2 3 Side Side 1 2 3 Side Side 1 3 Side 1 3 Side Side 1 3 Side Side 1 3 Side 1		OFFI	AKES		LID	S		OFFI	TAKES		I	IDS			OFF	ŗakes		L	IDS	;
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Lids Traverse: Start Time 1125 Stop Time 1127 Total Number of Ovens 5> Maximum Time (sec) 238 Actual Time 124 Valid Run 124 Ovens Out of Service 7 Offtakes Traverse: Start Time 1119 Stop Time 1124 Maximum Time (sec) 298 Actual Time 247 Valid Run 124 Maximum Time (sec) 298 Actual Time 247 Valid Run 124 Maximum Time (sec) 298 Actual Time 247 Valid Run 124 No. of Offtakes Not Observed 14 No. of Lids Not Observed 8 OOS = Out-Of-Service Total No. of Offtakes Observed 96 Total No. of Lids Observed 198 O = Open				- -	\Box						寸								I	
Total Number of Ovens \$> Maximum Time (sec) \$\frac{\frac{138}{38}}{28}\$ Actual Time \$\frac{124}{124}\$ Valid Run \$\frac{134}{184}\$ Ovens Out of Service \$\frac{7}{2}\$ Offtakes Traverse: Start Time \$\frac{117}{119}\$ Stop Time \$\frac{1184}{247}\$ Valid Run \$\frac{17}{2}\$ Valid Run \$\frac{17}{2}\$ Total No. of Offtakes \$\frac{114}{28}\$ Total No. of Offtakes Not Observed \$\frac{114}{4}\$ No. of Lids Not Observed \$\frac{8}{8}\$ OOS = Out-Of-Service Total No. of Offtakes Observed \$\frac{96}{4}\$ Total No. of Lids Observed \$\frac{178}{28}\$ O= Open				$\neg \vdash$	\Box									93			\perp	\perp		
Total Number of Ovens \$> Maximum Time (sec) \$\frac{\frac{138}{38}}{28}\$ Actual Time \$\frac{124}{124}\$ Valid Run \$\frac{134}{184}\$ Ovens Out of Service \$\frac{7}{2}\$ Offtakes Traverse: Start Time \$\frac{117}{119}\$ Stop Time \$\frac{1184}{247}\$ Valid Run \$\frac{17}{2}\$ Valid Run \$\frac{17}{2}\$ Total No. of Offtakes \$\frac{114}{28}\$ Total No. of Offtakes Not Observed \$\frac{114}{4}\$ No. of Lids Not Observed \$\frac{8}{8}\$ OOS = Out-Of-Service Total No. of Offtakes Observed \$\frac{96}{4}\$ Total No. of Lids Observed \$\frac{178}{28}\$ O= Open	<u> </u>					Lic	ls Traver	rse:	Sta	art T	ime	: 11	as	Sto	p Time	112)				
Maximum Time (sec) 398 Actual Time 347 Valid Run 74 OFFTAKES Total No. of Offtakes	Total Nu	mber of (Ovens	5>					17.4							ı [Įγ	<u> </u>]и	
Maximum Time (sec) 398 Actual Time 347 Valid Run 74 OFFTAKES Total No. of Offtakes No. of Offtakes Not Observed Total No. of Offtakes Observed Total No. of Lids Observed Total No. of Offtakes Observed Total No. of Lids Observed Total No. of Offtakes Observed	Ovens O	ut of Serv	vice	7		Of	ftakes Tr	averse:	Sta	irt T	ime	- 1	119	Sto	p Time	1184				
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Total No. of Offtakes		······	OFFT	V K.E.						T.	IDS				T	Legei	ad			7
Total No. of Offtakes Observed 96 Total No. of Lids Observed 198 O = Open	Total 1	No. of Off		TITLE		j)	ч	Total No.	. of Lids					228	X = I	-				
Total No. of Offtakes Observed Total No. of Lids Observed O = Open	No. of	Offtakes	Not Obse	rved	-	ι									vice					
· · · · · · · · · · · · · · · · · · ·	Total I	No. of Off	ftakes Obs	serve	i .	96	<u> </u>	Total No.	of Lids (Obs	erve	:d		19a_	0=0)pen	••			
No. of Offtakes Leaking No. of Lids Leaking No.	No. of	Offtakes	Leaking		_			No. of Lids Leaking												

Comments:



	DATE	9-2-08 INSPE	ECTOR <u>(S</u>	wallew		SHIFT C	<u>+ </u>	
	PLAN	VT: CITIZENS GAS (Indianapolis	s) [] MI	ITTAL (Burns Harbor)		US STEEL (Gary)	×	
		BATTERY NO.: 1	2 🗙 5	7	E	н 🔲		
Inspectio		T T	Inspection Data	l .			ercent Leakage Calc	ulations
Start	Finish	# Ovens Out of Service =	<u>7</u> PS	Doors Leaking =		No. Door Leaks No. Doors Observe		ent Leakage
2.2		# Doors Not Observed =	1 <u>1</u> cs	Doors Leaking =	<u>o</u>		1.14 % Leakag	
<u> 90317</u>	8032	Total # Doors Obs. =	<u>8</u> ro	otal Leaking Doors =			1 Limit% for 3	0 day rolling average
				······································		TREEINI. COM	·	
		Total # Collector Main Leaks Obs	oserved =					
		# Ovens Out of Service =	7 To	otal Leaking Lids =		No. Lid Leaks No. Lids Observed	x 100 = Perc	ent Leakage
		# Lids Not Observed =	24				% Leakas	ge .
100	0.411					Lid Inspection	Limit% for 30	day rolling average
<u> 3038</u>	9041	# Lids Observed =	76_				LIANCE STATUS:	IN OUT
		# Ovens Out of Service =	<u>7</u> To	otal Leaking Offtakes =	<u> </u>	No. Offtake Lea No. Offtakes Obse	$\frac{\text{lks}}{\text{rved}}$ x 100 = Per	cent Leakage
		# Offtakes Not Observed = \	12				6,82 % Leaka	
2035	2-10					Offtake Inspection	on Limit% for	30 day rolling average
3003	<u> ५०७३</u>	# Offtakes Observed = 0				PRELIM. COMP	LIANCE STATUS:	TUO OUT
	; ;	Seconds Per Charge / Oven N		otal Seconds for	\$\$,\$	Charging Inspec	ction	
*		1. 16.0 / 36	Fi 	ive Charges =		Limit = 60 Seco	and for five charges	
<u>,</u>		2. 8.0 / 38	-		í	3	rolling average)	
2053	32 52	3. 8.5 / 40	<u>-</u> -	6/				
		4. 10.0 / 42	_					
		5. 13.0 / 44			·	PRELIM. COMP	LIANCE STATUS:	пи Попт



TOPSIDE INSPECTION (LIDS & OFFTAKES)

	DAT	e <u>9-</u>	a- —	0	<u>چ</u>			IN	ISPECTO	OR <u>C.</u>	ع ليرا	(1)	زن					-					
	PLANT	: CITI	ZEN	IS I	GΑ	GAS (Indianapolis) MITTAL (Burns Harbor) .: 1 2 7 5 7											US STE	EL (Gary)	[X			
		BATTE	RY	N).:		l		2 Y	5]		7].	E] н		·				
	OFFI	AKES	Γ	I	JD	S			OFFI	AKES	Τ		UII)S			OFFI	TAKES		L	ID	S	
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							Lid	s Traver	se:	Sta	rt T	im	e .	<u></u>	238	Sto	p Time	Jour					
Total Nu	mber of (Ovens	5	<u>)</u>			Ma	ximum T	ime (sec)	238					Tin			Valid Run	\square	Ŋ			N
Ovens O	ut of Serv	ice		, 			Off	takes Tr	averse:	ca Sta	rt T	im	eġ	yo.	<u>){</u>	_ Sto	p Time	8038					
		Service Offtakes Traverse: Start Time ON Stop T Maximum Time (sec) Actual Time 15 2								2	Valid Run		Y]1	N							
		OFFT	KE	ES		\ \	111				L	IDS	3			976	1,, ,	Legen	d			7	
Total 1	اo. of Off	takes										338	X = Le										
No. of	Offtakes	Not Obse	rve(i	No. of Lids Not Observed							24	OOS =	Out-Of-S	erv	ice							
Total N	٥, of Off	takes Obs	erv	ed	-	88 Total No. of Lids Observed 176 O								O = O	oen	٠٠	· : ₁						
No. of	Offtakes	Leaking		No. of Lids Leaking						1													
Commo	ents:																						

US Steel-Gary Works Gary, Indiana Permit Reviewer: Gail McGarrity

Permit Requirement (specify permit condition #)	D.2.4(e)(1) and D.2.5(c)
Date of Deviation: 9/4/08	Duration of Deviation: Not applicable
Number of Deviations: 1	
Probable Cause of Deviation: 5 offtake leaks	s out of 90 observed \$1 BATETY 303 January 5.6%
Response Steps Taken: Patch and seal leak	s on the leaking offtakes

Date of Deviation: 9/5/08	Duration of Deviation: Not applicable
Number of Deviations: 1	
Probable Cause of Deviation: 5 offtake	leaks out of 90 observed # BMF 1 303 JMP

Date of Deviation:	Duration of Deviation:	
Number of Deviations:		
Probable Cause of Deviation:		

I certify that, based on information and belief formed after reasonable inquiry, the statements and information in this document is true, accurate and complete.

Form Completed By:	Lawrence W. Sutherland	_
Title/Position:	Division Manager, Coke Operations	
Date:	October 17, 2008	_
Phone:	219.888.4028	_
		_



INSPECTION SUMMARY
INSPECTOR Swallow

	DATE	9-4-04 INSPECT	or Swellow		SHIFT	B	
	PLAN	NT: CITIZENS GAS (Indianapolis)	MITTAL (Burns Harbor)	US	S STEEL (Gary)	×	
		BATTERY NO.: 1 2	5 7 E		Н		f
Inspectio	n Times	Insp	ection Data			Percent Leakage Cald	culations
Start	Finish	# Ovens Out of Service =	PS Doors Leaking =	2	No. Door Lea		ent Leakage
		# Ovens Out of Service =	PS Doors Leaking =		No. Doors Obse	3,33 % Leaka	
	_	# Doors Not Observed = 10	CS Doors Leaking =	<u> </u>			
878	843	Total # Doors Obs. = 95	Total Leaking Doors = 3	,	Door Inspect	tion Limit% for 3	10 day rolling average
		Total # Doors Obs. —	total beaking books -		PRELIM. CON	MPLIANCE STATUS:	□n □out
				······································	:		
		Total # Collector Main Leaks Observ	ed =				
					No. Lid Leak	s x 100 = Perc	ent Leakage
		# Ovens Out of Service = 2	Total Leaking Lids =	6	No. Lids Observ	ved	on Loanago
		# Lids Not Observed = 20	•			% Leaka	ge
		17.5	*****		Lid Inspecti	ion Limit% for 3	0 day rolling average
<u> ६५९</u>	851	# Lids Observed = 180	mases		PRELIM. CON	MPLIANCE STATUS:	IN DOUT
		# Ovens Out of Service = 7	Total Leaking Offtakes =	5	No. Offtake I No. Offtakes Ol	Leaks x 100 = Pe	rcent Leakage
		***************************************			No. Offiakes Of	5,56 % Leaka	
		# Offtakes Not Observed =					
845	848	# Offtakes Observed = 90			Offtake Inspe	ction Limit% for	30 day rolling average
			· · · · · · · · · · · · · · · · · · ·		PRELIM. CON	MPLIANCE STATUS:	TUO M
		Seconds Per Charge / Oven No.	Total Seconds for		Charging Ins	nection	
		1. 38.5 / 21	Five Charges =	الايل		•	
		,			1	econd for five charges lay rolling average)	
1,00		2. <u>il.\$ / A3</u>	117 ° -		(20810.500	,	
1120	1249	3. <u>9.5</u> / <u>31</u>	6. 47,5 / 37				
		4. <u>65.5 / 33</u>	•				
		5. 10.5 / 35		·	PRELIM. COI	MPLIANCE STATUS:	TUO DUT



TOPSIDE INSPECTION (LIDS & OFFTAKES)

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Total Nu	mber of	Ovens	3	7			Ma	ximum T	ime (sec)	228		A	\ct	ual	Tir	ne (C	クウ	Valid Rur	1	7	Υſ	Ŋ	1
	ut of Serv			>				takes Tr		Sta	rt T			_			Time	848	7		•		
							Ma	ximum T	ime (sec)	278		A	\ct	ual	Tin	ne <u>31</u>	6	Valid Rur	1/	7	7	J	1
[OFFT	A 1/2	EC.							Υ.	œs						Legen	ıd			\neg	
Total 1	No. of Of		A.K.	r.s	_		114	<u> </u>	Total No.	of Lids		ш3		_	2	9 8	X = L	_	• ••				
No. of	Offtakes	Not Obse	rve	d	_		10		No. of Lic	is Not Ob	ser	ved			ć	30	00s =	= Out-Of-S	Ser	vice			
Total 1	No. of Of	ftakes Obs	serv	/ed	_		90	<u> </u>	Total No.	of Lids C)bse	rve	d		1	80	0=0	pen	•	. 7 1 _p			
No. of	Offtakes	Leaking			-		<u>S</u>		No. of Lic	ls Leakin	g					<u>G</u>							
Comm	ents:							1															



	DATE	95-08 INSPECTOR	Challow	shift (5
		IT: CITIZENS GAS (Indianapolis)		US STEEL (Gary)
	• .	BATTERY NO.: 1 2 X	5 7 E	н 🗍
Inspectio	n Times	Inspectio	n Data	Percent Leakage Calculations
Start	Finish			No. Door Leaks x 100 = Percent Leakage
		# Ovens Out of Service = <u>Q</u>	PS Doors Leaking = O	No. Doors Observed
633	638	# Doors Not Observed =	CS Doors Leaking =	1.08 % Leakage Door Inspection Limit % for 30 day rolling average
	<u> </u>	Total # Doors Obs. = 9.3	Total Leaking Doors = 1	PRELIM. COMPLIANCE STATUS: IN OUT
	***************************************	Total # Collector Main Leaks Observed =		
		# Ovens Out of Service =	Total Leaking Lids =O	No. Lid Leaks x 100 = Percent Leakage
		# Lids Not Observed = 16	:	% Leakage
620	629	# Lids Observed = 180		Lid Inspection Limit% for 30 day rolling average
	021	# Lids Observed - 100		PRELIM. COMPLIANCE STATUS: IN OUT
		# Ovens Out of Service =	Total Leaking Offtakes = 5	No. Offtake Leaks No. Offtakes Observed x 100 = Percent Leakage
,		# Offtakes Not Observed = 8		<u> S,5し</u> % Leakage
, _				Offtake Inspection Limit% for 30 day rolling average
622	<u>636</u>	# Offtakes Observed = 90		PRELIM. COMPLIANCE STATUS: IN OUT
		Seconds Per Charge / Oven No.	Total Seconds for Five Charges = 78.5	Charging Inspection
		1. 17.5 / 16	r ive citat Res -	Limit = 60 Second for five charges
		2. 10,0 / 19		(Log for 30 day rolling average)
919	1047	3. <u>\3.0 / 30</u>	6/	
		4. 81.5 / 32	•	
		5. No.15 / 34	:	PRELIM. COMPLIANCE STATUS: IN OUT



														TAK	ES)							
	DAT	E of	-5.	03	<u>'</u>		n	YSPECT	or <u>Č</u>) 	41	ou)									
	PLANT	: CITI	ZEN	IS (GA:	S (Ind	lianapolis)	MITTAI	L (B	ип	ıs H	arbo	or)	7	US STE	EL (Gary)		X			
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US Steel-Gary Works Gary, Indiana Permit Reviewer: Gail McGarrity

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR QUALITY COMPLIANCE DATA SECTION

PART 70 OPERATING PERMIT QUARTERLY DEVIATION AND COMPLIANCE MONITORING REPORT

Source Name: U.S. Steel - Gary Works

Source Address: One North Broadway, Gary, Indiana 46402 Mailing Address: One North Broadway, Gary, Indiana 46402

Part 70 Permit No.: T089-7663-00121

Months: October 1 to December 31 Year: 2008

Page 1 of 2

This report shall be submitted quarterly based on a cathe date(s) of each deviation, the probable cause of the perported. A deviation required to be reported pursuindependent of the permit, shall be reported according and does not need to be included in this report. Additious occurred, please specify in the box marked	e deviation, and the response steps taken must ant to an applicable requirement that exists to the schedule stated in the applicable requirement onal pages may be attached if necessary. If no
☐ NO DEVIATIONS OCCURRED THIS REPORTING	G PERIOD.
☐ THE FOLLOWING DEVIATIONS OCCURRED TH	IS REPORTING PERIOD.
Permit Requirement (specify permit condition #) D.2.	4(a), D.2.5(e)
Date of Deviation: 12/20/08	Duration of Deviation: Not applicable
Number of Deviations: 1	# 5 BAMEN 303
Probable Cause of Deviation: 17 Door leaks out	of 142 observed Duration of Deviation: Not applicable A S Barray 303 Dury
Response Steps Taken: Sealed leaks on the leak	ing doors
Permit Requirement (specify permit condition #) C.1	(a) and D.2.5(i) (See Attachment 1)
Date of Deviation:	Duration of Deviation: Not applicable
Number of Deviations:	
Probable Cause of Deviation:	
Response Steps Taken:	



	DATE	17.90-CR IV	SPECTOR _	· CSwallow		•	SHIFT	<u>b</u>	
	PLAN'	T: CITIZENS GAS (Indiana	polis)	MITTAL (But	rns Harbor)		US STEEL (Gary)	X	•
	1	BATTERY NO.: 1	2	5 X	7	Е 🔲	н 🔲		
Inspectio	n Times		Inspection	Data				Percent Leakage Cal	culations
Start	Finish	# Ovens Out of Service =	<u></u>	PS Doors Leal	king =	10	No. Doors Obse		ent Leakage
956	905	# Doors Not Observed =	0	CS Doors Lea	ıking =	7	Door Inspect	<u>\\\.97</u> % Leaka	
	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Total # Doors Obs. =	142	Total Leaking	Doors =	17		MPLIANCE STATUS:	□и □оит
	-	Total # Collector Main Leak	s Observed =						
		# Ovens Out of Service =	<u> </u>	Total Leaking	; Lids =	_0_	No. Lid Leak No. Lids Observ		cent Leakage
		# Lids Not Observed =	4		•	•	·	O % Leaka	ge
1030	1037	# Lids Observed =	204				Lid Inspecti	on Limit% for 3	0 day rolling average
1030		# Lius Observed					PRELIM. COM	MPLIANCE STATUS:	TUO OUT
		# Ovens Out of Service =	6	Total Leaking	g Offtakes =	•	No. Offtake I No. Offtakes Ob		ercent Leakage
		# Offtakes Not Observed =	L					<u>74</u> % Leaka	ge
1075	[030	•	136				Offtake Inspec	ction Limit% for	r 30 day rolling average
(0,5-0)	10,90	# Offtakes Observed =				· · · · · · · · · · · · · · · · · · ·	PRELIM. CON	MPLIANCE STATUS:	TVO NI
		Seconds Per Charge / Ov	ven No.	Total Second		18,5	Charging Ins	pection	•
		1. Q.0 · / 6	<u> </u>	Five Charges	. ==	1817	- Limit = 60 Se	econd for five charges	
		2. 4.5 / 3					1	lay rolling average)	
1040	1141	3. <u>4.5 / 1</u> 3	<u> </u>	6	_/				· .
		4. 1/5 / 18) 	·					
		5. 2.0 / 3:	<u>></u>				PRELIM. CO	MPLIANCE STATUS:	TUO OUT



COKE OVEN DOOR EMISSIONS INSPECTION

D	ATE _[2 70-0	>			ECTOR					<u>-</u>	
PLANT:	CITIZE	NS GAS (Indianapo	lis)						US S'	TEEL (Gar	y) 🔀
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IDEM AIR COMPLIANCE BRANCH HIGH PRIORITY VIOLATION CHECKSHEET

Deliberative-Not for Public View per IC 5-14-3-4(b) (6)

portions for any violation. Then complete Sections B, C, D if "yes" to Section A.1 or Section A.2.

Source and Permit II US Steel 089-001	140 1 100 1 100 1	Source Na US Steel Gary		or the first of the control of the	ector Name e Sampia	
Date of Violation 3 rd & 4 th Qtr 2008		olation was discovered & 4 th Qtr 2008	How discovered	d (Select One) Record Rev	riew	
Section A.					YES	NO
A1. (a.) Did this violation	occur at a i	naior CAA source (Title	e V source)?		\square	
	1 10 1 10 10 10 11 11	pollutant for which this				
A2. (a.) Did this violation	occur at a	synthetic minor (FESOP	or SSOA)?			
n and Angelium beneral <u>at the analysis at an a</u>	At a final disease and an e	ynthetic minor's status				
Directions:	aricot the s	ymmeric minor is status.				
If "Yes" to Section A2.(a.) If "No" to both Section A (Note: But if you wish t	1 and Secti	on A2 this is not a Hig	h Priority Viola	tion. STOP		
Section B. General Criteria					YES	NO
		permit (and/or to install ets) and/or major permit		R permit		\boxtimes
		requirement (NESHAP, g parameter restriction?	MACT) that resu	ulted in excess	\boxtimes	
		etic minor source's PSI t limits PTE? Explain in				\boxtimes
decree?		ive term of local, state o				
Failed to submit a cer	tification?)	f a Title V Annual Com		ion? (i.e.		\boxtimes
B6. Did the source fail to	submit a Ti	tle V permit application	?			
	ed with enfo	onitoring, recordkeeping reement of determining				
B8. Was this a violation of any margin?)	of an allowa	ble emission limit during	g a stack test? (i.e.	e. Failed by		\boxtimes
	y a chronic	or recalcitrant violator?			\boxtimes	
B10. Was this a substantial Management Plan?)	l violation o	f section 112(r)? (i.e. F	ailed to submit a	Risk		\boxtimes
Directions: If "Yes" to Section A1.(General Criteria in Section E.)	tion B(abo		alifies as a HP	<u>V</u> and must l	be reporte	d. (

Page Two IDEM AIR COMPLIANCE BRANCH HIGH PRIORITY VIOLATION CHECKSHEET

Section C. Matrix Criteria

Violation	Method of Detection	Standard	Supplemental Significant Threshold ¹	% in Excess of Reference Limit/Parameter	YES	NO
C1. Was this a violation of Allowable Emissions Limitations?	Stack Testing	Any applicable requirement		Any violation of the applicable standard		\boxtimes
	Coatings analysis, fuel samples, other process materials sampling or raw/process materials usage reports.	Any applicable requirement	CO 23 lb/hr NOx 9 lb/hr SO ₂ 9 lb/hr VOC 9 lb/hr PM 6 lb/hr PM ₁₀ 3 lb/hr	>15% of the applicable emission limitation or the supplemental significant threshold (Whichever is more stringent.)	,	\boxtimes
C2. Was this a violation of parameter limits where the parameter is a direct surrogate for an emissions limitation?	Continuous/ Periodic Parameter Monitoring (includes indicators of control device performance)	Any applicable requirement	•	>5% of the applicable parameter limit ³		
C3. Was this a violation of an applicable non-opacity Standard?	Continuous Emissions Monitoring (where the CEM is certified under federal performance specifications.	≤24 hour averaging period (for example, one hour or three hour blocks	CO 23 lb/hr NOx 9 lb/hr SO ₂ 9 lb/hr VOC 9 lb/hr	15% of the applicable standard or, the supplemental significant threshold(whichever is the more stringent)		\boxtimes
	Continuous Emissions Monitoring (where the CEM is certified under federal performance specifications	>24 hr averaging period		Any violation of the applicable standard		
C4. Was this a violation of an applicable opacity standard? ²	Continuous Opacity Monitoring	0-20% opacity >20% opacity		>5% opacity over the limit >10% opacity over the limit		
	Method 9 VE Readings	0-20% opacity		>50% over the limit		\boxtimes
		> 20% opacity		>25% over the limit		

Table Footnotes:

Directions:

If "yes" to Section A1.(a) and A1.(b) or "yes" to Section A2.(a) and A2.(b) AND any one of the criteria in Section C (above), this violation qualifies as a HPV and must be reported. Now move on to Section E.

If "no" to choices in Section A and Section B or Section A and Section C, you may select Section D.

^{1.} Supplemental Significant Threshold is based on PSD significant levels. The Significant Threshold value is the lb/hr rate at 8760 hours which would result in PSD review.

^{2.} Based on the applicable averaging period (e.g. 6-minute block averages)

^{3.} For the first reporting period. If exceedances occur for more than 25% of the operating time during the first reporting period evaluated, and if such exceedance continues during the subsequent consecutive reporting period, the exceedances will be considered.

Page Three IDEM AIR COMPLIANCE BRANCH HIGH PRIORITY VIOLATION CHECKSHEET							
Section D. Discretionary HPV:	YES	NO _					
1. Should this violation be on the HPVL based on other factors? If Yes, complete D.2.							
2. Provide justification for the discretionary recommendation to include violations previously in Section B or Section C. Include duration, magnitude, environment impact of the violation(s).							
Section E Summary: Is this violation a High Priority Violation?	YES	NO					
Are any questions in Section A <u>and</u> Section B, Section C or Section D answered "Yes"? If "Yes" to the question above the violation is a HPV. If "No" to the question above the violation is not a HPV.							
Additional Comments:							